

# **CO<sub>2</sub> Sequestration in Spent Oil Shale Retorts**

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**Alan K. Burnham  
American Shale Oil, LLC**

**Susan A. Carroll  
Lawrence Livermore National Laboratory**

# CO<sub>2</sub> emissions from oil shale processing must be addressed



## □ Burnham and McConaghy, LLNL, 26<sup>th</sup> Oil Shale Symposium

- A mitigation cost of ~\$30/ton CO<sub>2</sub> will shift economics to lower carbonate decomposition and easier CO<sub>2</sub> sequestration\*
  - HRS: 0.13 tons/bbl = \$4/bbl, not counting CO<sub>2</sub> emissions from excess carbon combustion used to generate electricity
  - MIS: 0.46 tons/bbl = \$14/bbl
  - ICP: 0.06-0.16 tons/bbl = \$2-5/bbl, depending on direct or electrical heating and the efficiency of the electricity generation

*\*burning shale oil makes 0.45 tons/bbl*

## □ Friedmann, LLNL, 26<sup>th</sup> Oil Shale Symposium

“The US oil shale industry will be delayed or impeded if it is not proactive with regard to carbon management”

# Brandt did a more detailed analysis of ATP (ex-situ) and ICP (in-situ) emissions



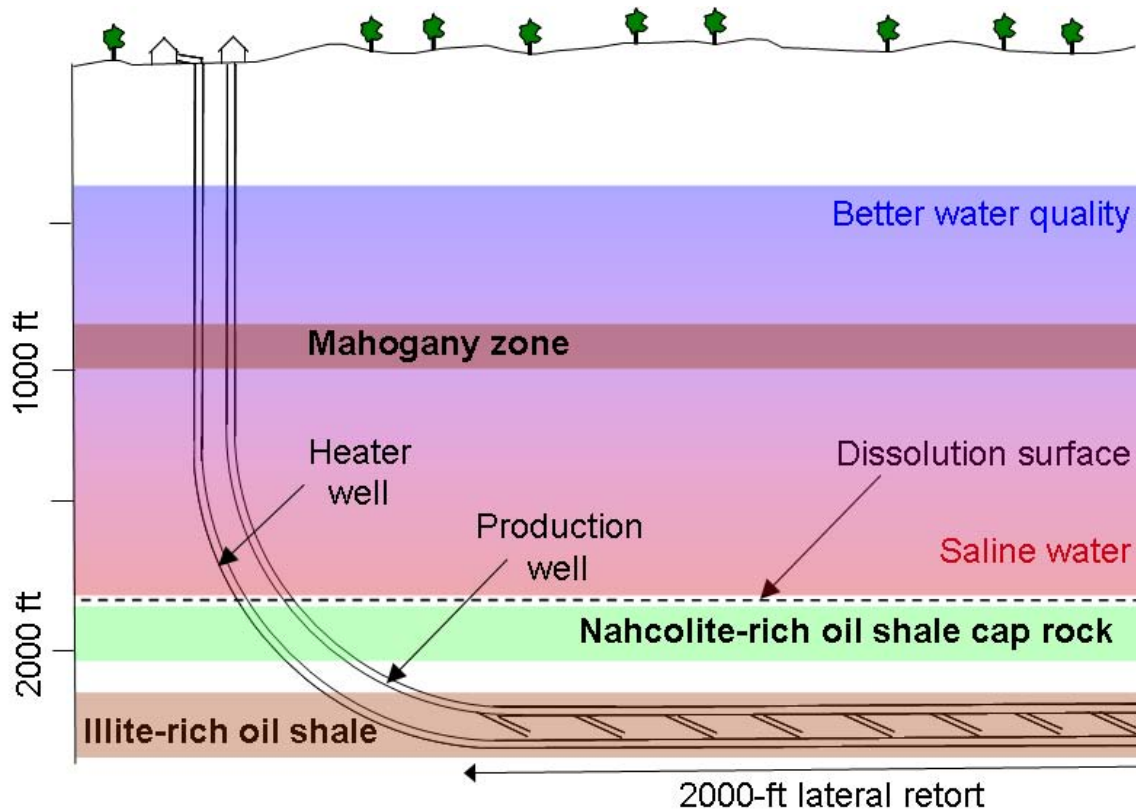
A. Brandt, 27 <sup>th</sup> Oil Shale Symposium		Heat required, MJ/MJ of FFD		CO <sub>2</sub> emitted, gCeq/MJ of FFD	
		ICP	ATP	ICP	ATP
<b>High Case</b>	Production	0.59	0.37	13.5	17.5
	Refining	0.12	0.16	2.5	3.5
	<b>Total</b>	<b>0.71</b>	<b>0.53</b>	<b>16</b>	<b>21</b>
<b>Low Case</b>	Production	0.34	0.27	5.5	14
	Refining	0.11	0.14	2	3.4
	<b>Total</b>	<b>0.45</b>	<b>0.41</b>	<b>7.5</b>	<b>17.4</b>

- ❑ Use of the Final Fuel Delivered (FFD) generates another 20 gCeq/MJ of FFD
- ❑ Conventional petroleum generates a total of 25 gCeq/MJ of FFD

# The baseline AMSO concept now uses a horizontal, sealed downhole burner



- ❑ Counter-current heat exchange maximizes thermal efficiency
- ❑ Various burner designs with enriched  $O_2$  and recycled  $CO_2$  are being evaluated



# CO<sub>2</sub> emissions can be reduced by improving thermal efficiency

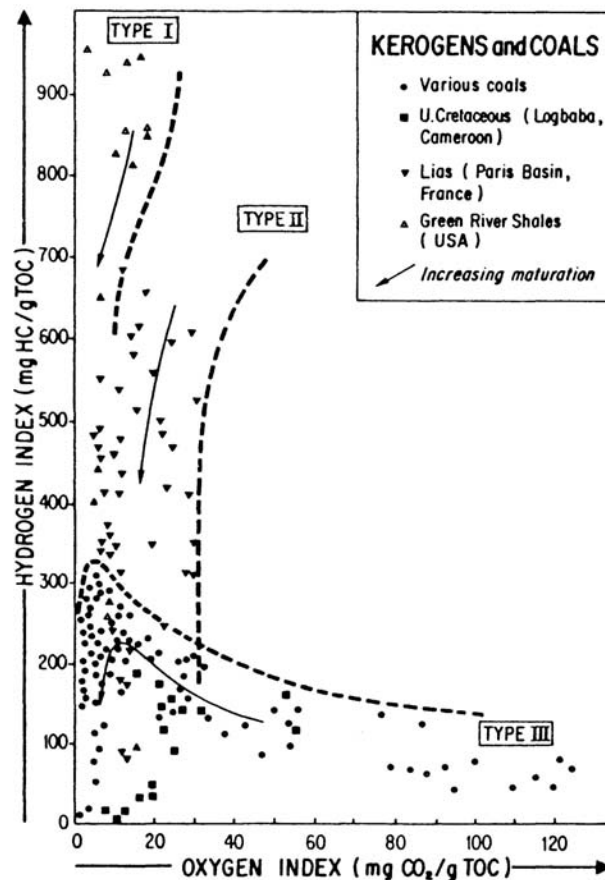


- Energy needed/barrel depends on water content and process efficiencies
  - In-situ processing of 27 gal/ton shale takes ~1 GJ/bbl, assuming 5 wt% water and 75% Fischer Assay recovered yield by volume
  - Recovered shale oil has an energy content of 6 GJ/bbl (6:1 gain)
    - For comparison, electricity with 50% conversion efficiency gives 3:1 gain
- CO<sub>2</sub> generated/barrel depends on how the heat is delivered
  - Natural gas gives 55 kg CO<sub>2</sub>/GJ thermal = 55 kg/in-situ bbl
  - Pyrolysis generates 15 kg CO<sub>2</sub>/in-situ bbl
  - Assuming heat losses and heat recapture cancel
    - 70 kg CO<sub>2</sub>/in-situ bbl= 3.2 gCeq/MJ shale oil
  - With refining and transportation losses, ~6 gCeq/MJ final fuel
    - For comparison, Brandt gives 8-17 gCeq/MJ final fuel for Shell ICP
    - Brandt also gives ~5 gCeq/MJ final fuel for conventional petroleum

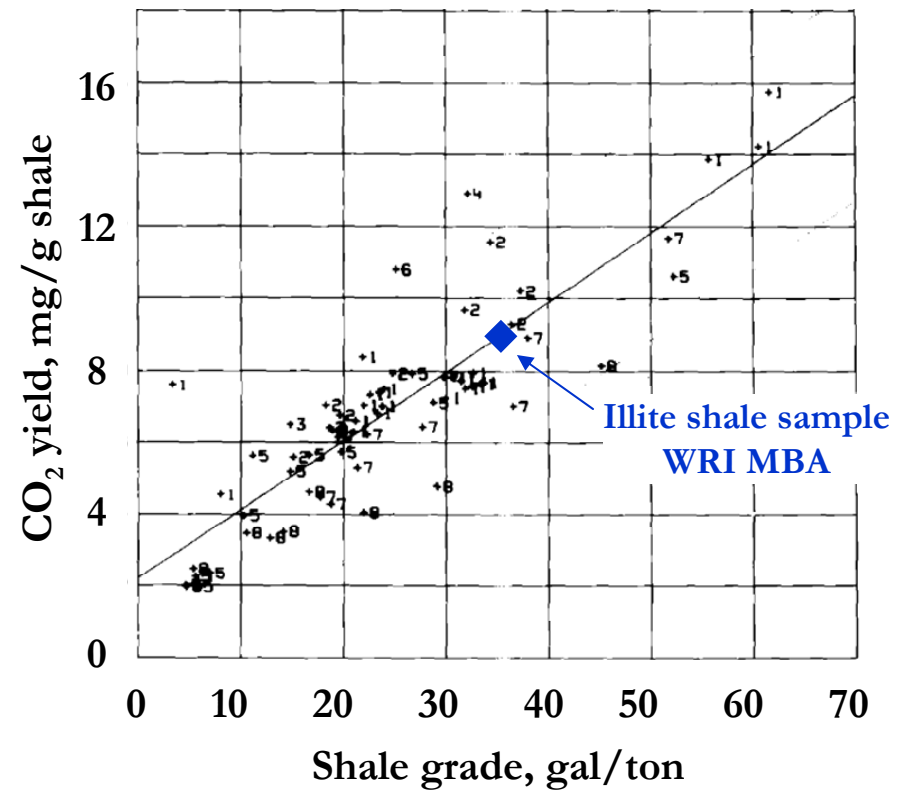
# Illite shale gives a comparable amount of CO<sub>2</sub> from pyrolysis as typical marlstone



CO<sub>2</sub> yields depend on mineralogy, kerogen type, and maturity



From Singleton et al. (1986)  
LLNL Material Balanced Assay

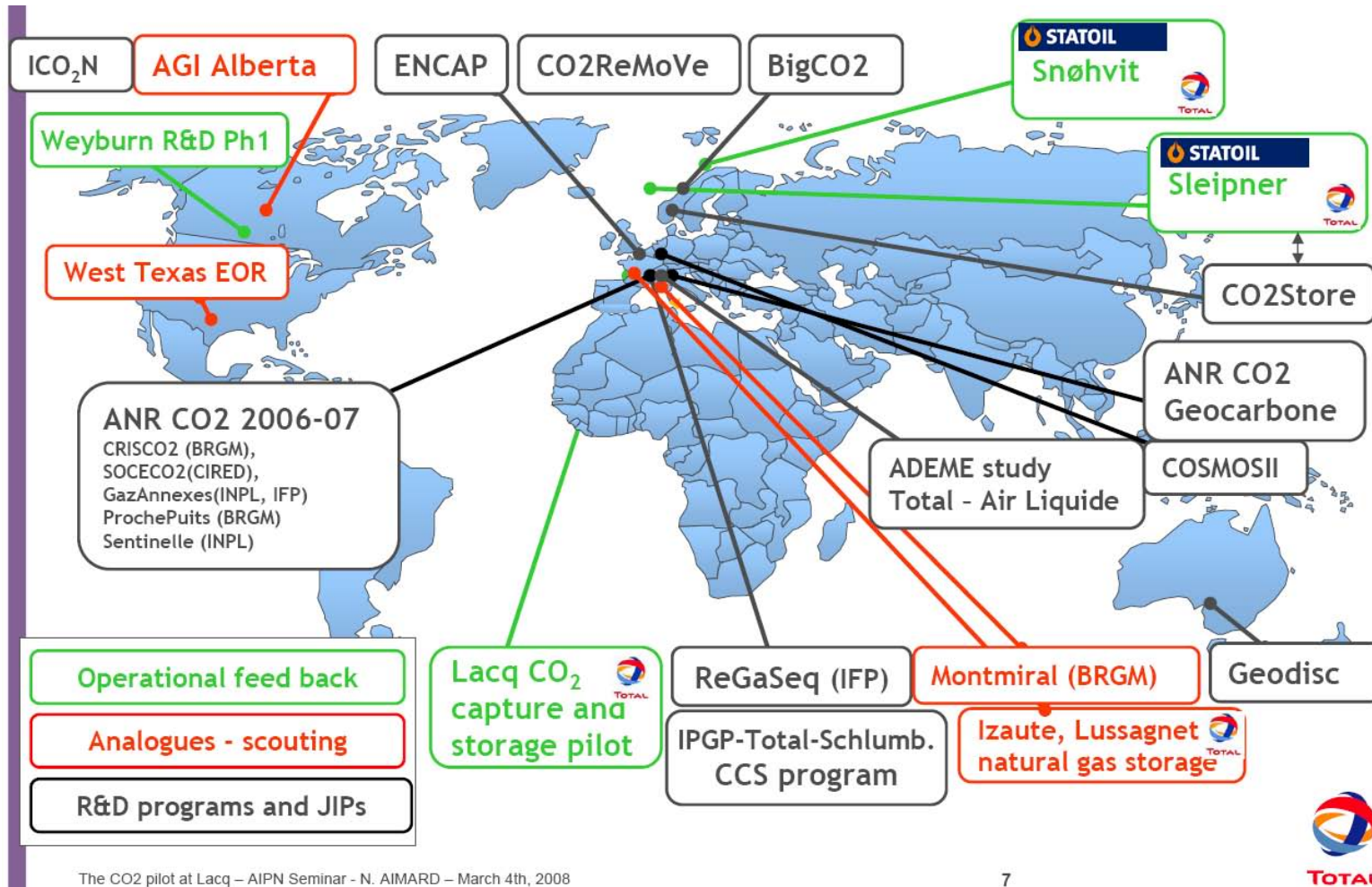


# CO<sub>2</sub> emissions can be minimized by sequestering produced CO<sub>2</sub>

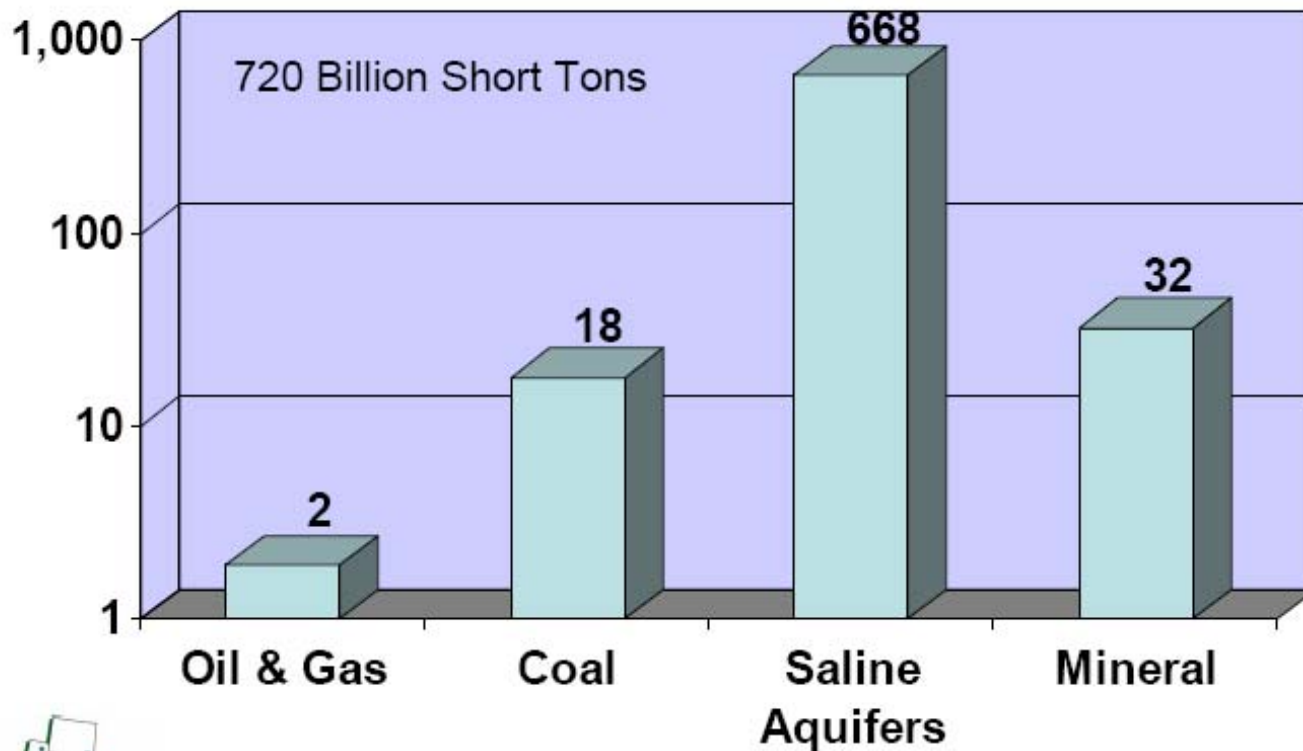


- Three possible ways of reducing CO<sub>2</sub> should be evaluated
  - Disposal in deep geologic formations
  - Sale for enhanced oil recovery
  - Mineralization in spent retorts
- Spent retorts might be able to store all the CO<sub>2</sub>
  - There is enough porosity
  - There are brines available in the area from natural gas wells and on-site aquifers—one might concentrate them with distillation or ROM
  - High residual temperatures will enhance mineralization kinetics

# There are a variety of large-scale CO<sub>2</sub> sequestration experiments in the world



# The Colorado Geological Survey has estimated carbon storage potential in Colorado



Southwest Regional Partnership  
on Carbon Sequestration

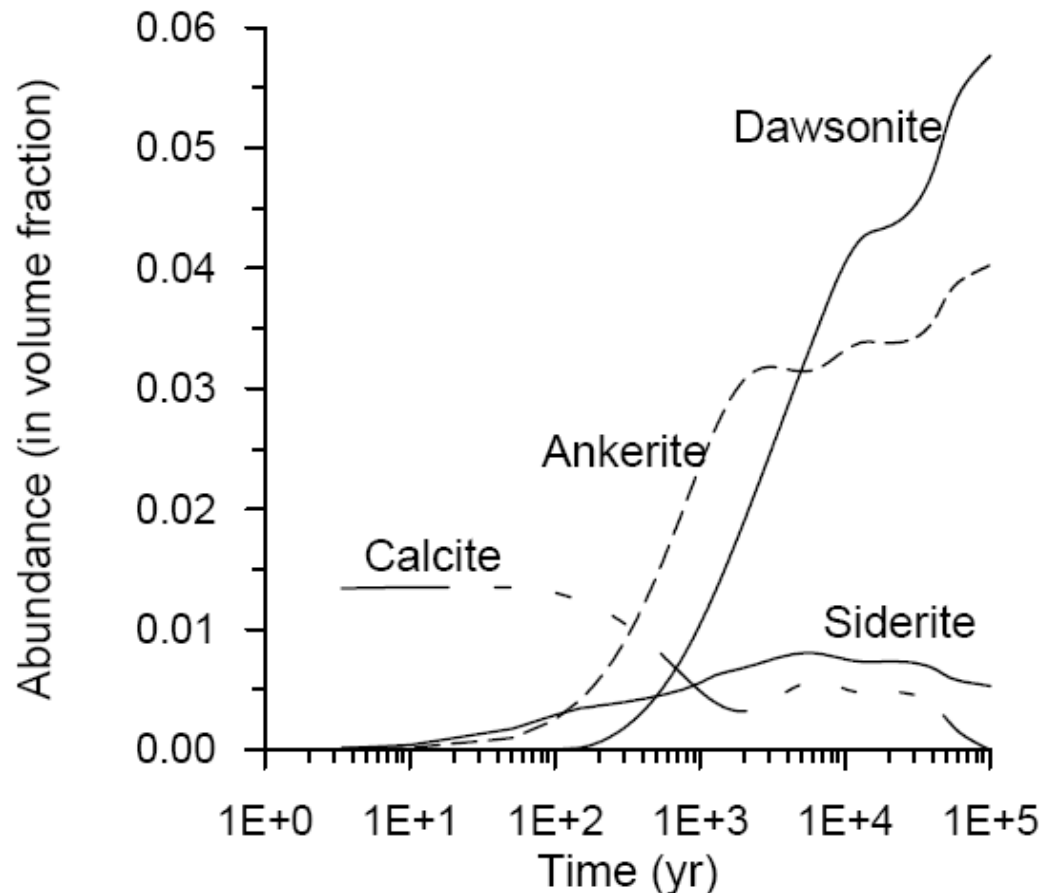
**These do not include mineralization in spent oil shale retorts**

# There is enough porosity generated to store CO<sub>2</sub> generated from production



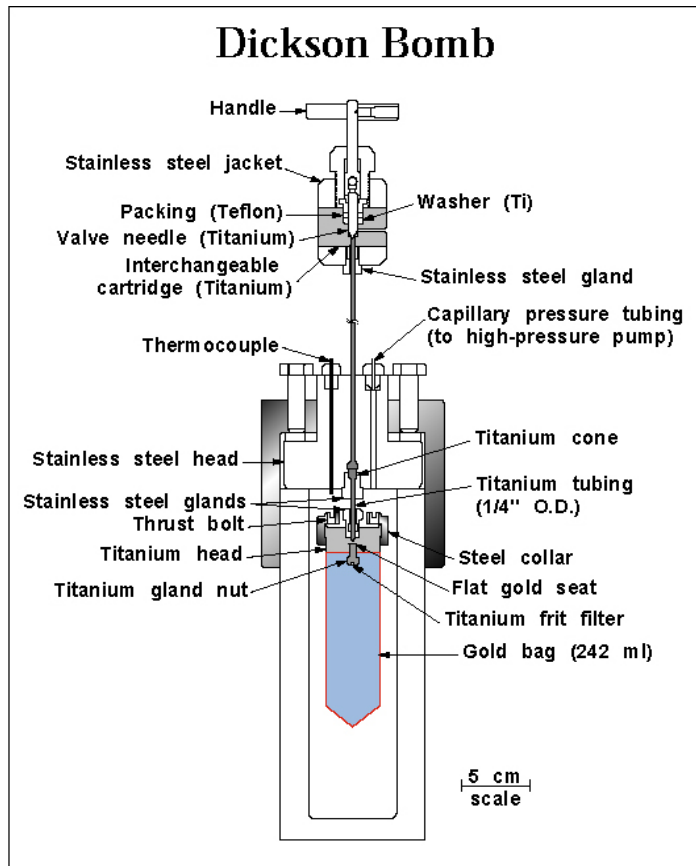
- 27 gal/ton at 75% Fischer Assay = 0.48 bbl/ton
- 70 kg CO<sub>2</sub>/bbl of oil ⇒ 34 kg CO<sub>2</sub>/ton of oil shale processed
- If converted to calcite, it would constitute 9 wt% of the retorted shale
- Kerogen is about 1/3<sup>rd</sup> of the rock volume
  - Pyrolysis removes 2/3<sup>rd</sup> of organic matter
  - The density of the remaining char is higher due to lower hydrogen content, but the char is microporous
  - There is some initial porosity, depending on sample
  - Porosity after retorting is ~30%
- Compaction might reduce porosity to ~20%
  - Carbonate mineralization would take ~half the available porosity

# Mineralization reactions have been studied for injection of CO<sub>2</sub> into sandstones



- Mineralization depends on mutual diffusion of cations and CO<sub>2</sub> between the shale and neighboring sandstone
- Reaction times are slow because of low temperatures
- Calculations by Pruess at LBL

# LLNL is studying mineralization reactions relevant to spent-retort conditions



Dickson bomb schematic

- ❑ Reactions run at 250 to 300 °C using retorted shale and realistic brine-CO<sub>2</sub> fluids
- ❑ Mineralogy determined by XRD, SEM, and EDS
- ❑ Reaction progress and equilibrium geochemical models used to understand the extent of CO<sub>2</sub> mineralization reactions

# We will develop our CO<sub>2</sub> options over the next year



- Determine whether thermodynamic and kinetic conditions make CO<sub>2</sub> mineralization in spent retorts a viable option
  - Field test opportunities exist in late 2010 (end of pilot) and late 2013-early 2014 (end of semi-works)
- Determine whether there are any viable nearby markets for use in CO<sub>2</sub>-EOR
- If neither of these options appears viable, seek a deep-injection sequestration option